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**Amendments to the Claims:****JC17 Rec'd PCT/PTO 25 MAR 2005**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**What is claimed is:**

1. (Previously Presented) A method for producing a bulk amorphous alloy sheet, the method comprising:

preparing a melt containing alloy components;

feeding the melt directly into a gap defined between two rolls, which rotate in opposite direction to each other, and each of which is provided with heat exchange means; and

cooling the melt at a cooling rate higher than the critical cooling rate for transformation of the melt into an amorphous solid phase, when the melt passes through the gap defined between the two rolls,

wherein the rotation rate of the two rolls is in the range of 1 to 10 cm/sec, and the gap between the two rolls is in the range of 0.5 to 20 mm.

2. (Original) The method according to claim 1, wherein the step of preparing the melt is carried out in an inert atmosphere.

3. (Original) The method according to claim 1, wherein the heat exchange means is a circuit for flow of a cooling fluid.

4. (Original) The method according to claim 3, wherein the cooling fluid is cooling water or cooling oil.

5. (Original) The method according to claim 1, wherein the two rolls are made of a copper-based alloy containing material.

6. (Previously Presented) The method according to claim 1, wherein the temperature of the melt to be fed into the gap defined between the two rolls is in the range of 500 to 1,500 °C, the surface temperature of the two rolls is in the range of 15 to 30 °C.

7. (Previously Presented) The method according to claim 1, wherein

the two rolls are arranged in such a manner that an angle defined by the horizontal and a straight line connecting the respective rotation centers of the two rolls, is in the range of 0 to 90 degrees.

8. (Currently Amended) A bulk amorphous alloy sheet prepared by the method according to ~~any one of claim 1-7~~.

9. (Currently Amended) The bulk amorphous alloy sheet according to claims 8, which has a thickness of 0.5 to 20 mm.